

# FINN-POWER

- PUNCHING
- LASER CUTTING
- ▶ **BENDING**
- INTEGRATED PUNCHING & SHEARING
- INTEGRATED PUNCHING & LASER CUTTING
- FLEXIBLE MANUFACTURING SYSTEMS



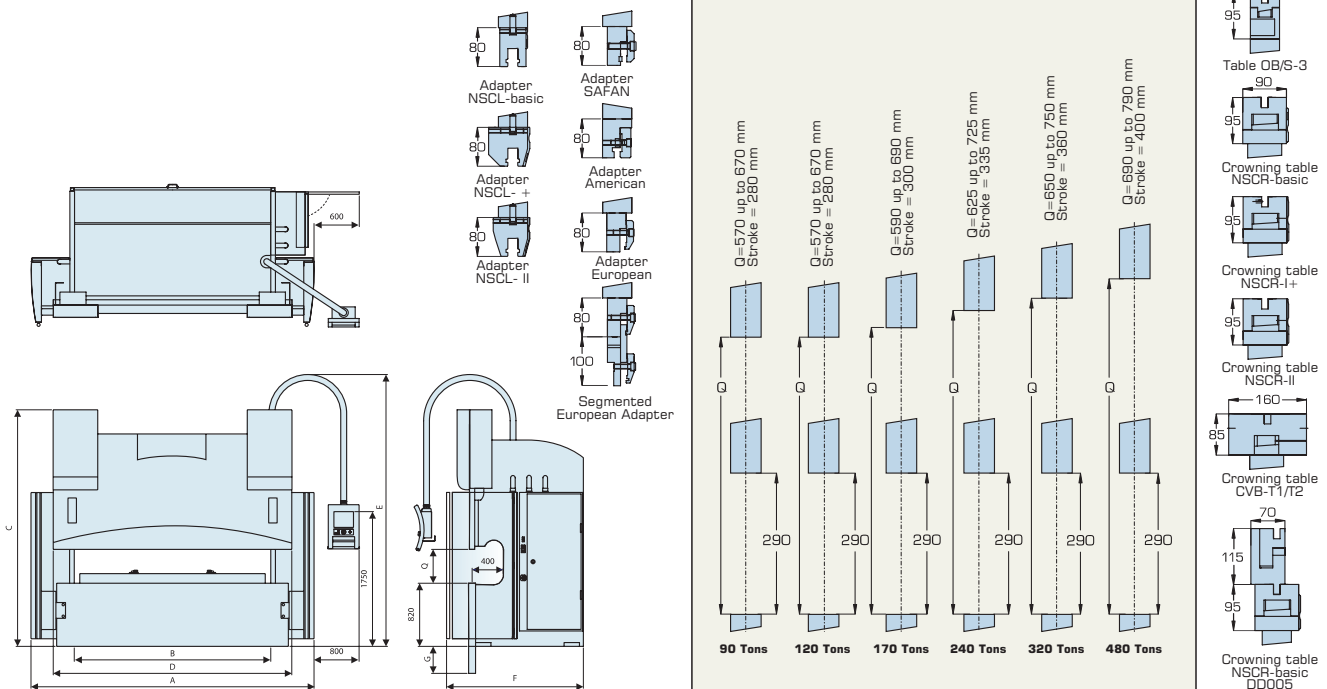
## **TECHNICAL DATA H-SERIES PRESS BRAKES**

# FINN-POWER E SERIES PRESS BRAKES

Technical data sheet, valid for MK600 series from March 2006

	Press force, kN	Optional stroke, mm	Q, mm (Standard stroke)	Approach speed, mm/s.	Max. Bending speed, mm/s	Return speed, mm/s	Motor power, kW	Weight, kg	A, mm	B, mm	C, mm	D, mm	E, mm	F, mm	G, mm	
90 - 2550	900	280	570	200	10	120	5.5	7450	3200	2050	2500	2550	3600	1800	-	
90 - 3100			8100					3700	2550	+ Q		3100				
120 - 2550	1200	280	570 to 670	200	10	120	7.5	8800	3200	2050	2500	2550	3600	1800	-	
120 - 3100								9650	3700	2550		+ Q				3100
120 - 3600								11700	4300	3100						3600
120 - 4100								12300	4800	3600						4100
170 - 3100	1700	300	590 to 690	200	10	120	11	11500	3750	2550	2550	3100	3600	1800	-	
170 - 3600								14100	4350	3100		+ Q				3600
170 - 4100								15700	4850	3600						4100
170 - 5100								17200	5850	4300						5100
240 - 3100	2400	335	625 to 725	140	8	100	15	15700	4000	2550	2800	3100	4200	1900	-	
240 - 4100								20600	5000	3600		+ Q				4100
240 - 5100								22700	6000	4300						5100
240 - 6200								25100	7100	5100						6200
320 - 3100	3200	360	650 to 750	110	8	90	18.5	18200	4000	2550	2950	3100	4400	2100	480	
320 - 4100								21900	5000	3600		4100			800	
320 - 5100								24650	6000	4300		5100			940	
320 - 6200								30100	7100	5100		6200			1200	
320 - 7500								40100	8400	6200		7500			1500	
480 - 4100	4800	400	690 to 790	80	8	80	30	30800	5200	3600	3100	4100	4600	2400	850	
480 - 5100								34900	6200	4300		5100			990	
480 - 6200								41200	7300	5100		6200			1270	
480 - 7500								48200	8600	6200		7500			1580	

## H-BRAKE TOOL ADAPTERS



Flexibly yours®



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