

**CA 08****Stud Welding Gun**

for CD and ARC stud welding
according to current standards

Technical Data

Welding range	M3 to M8, dia. 2 to 8 mm (other dimensions on request)
Stud length	6 to 40 mm, longer studs can be welded with optional accessories
Stud material	Mild steel, stainless steel, aluminum, brass
Stud type	Any type or shape (special chucks if required)
Stroke	Adjustment range 4.5 mm, lockable
Spring pressure	Adjustable, arresting
Welding cable	3 m
Insulation class	IP 20
Workplace noise level	> 90 dB (A) may occur during welding
Operational and storage conditions	According to current standards
Dimension L x W x H	190 x 40 x 140 mm (without cable)
Weight	0.7 kg (without cable)
Order No.	92-20-255

General Information**Application**

- Especially suitable for thin sheets (at least 0.5 mm)

Process variants

- **Gap welding**
- **Short cycle drawn arc welding**

Advantages**Structure**

- Rigid casing made of impact-resistant plastic
- Torsion-resistant basic shell (casing) to accommodate all function elements (e.g. ball bearing guide) and accessories (e.g. foot ring)
- Zero-play ball linear bearing for guiding the welding piston
- Sealed welding piston guidance
- Ergonomic design
- Compact dimensions
- Integrated lift and spring-loaded adjustment
- Stud length freely adjustable (up to 40 mm; from 40 mm with tripod)



- Mechanical structure tested in production

Safety

- Lock-in spring adjustment
- Lift lockable
- High level of security to prevent the selected settings being changed inadvertently
- Guidance system protected against spatters

Welding

- Individual adjustment options for optimum welding results
- Optimum handling and fatigue-free operation
- Optimum operation also at places that are difficult to access
- Welding on painted sheets possible (clean, smooth and flat surfaces and grounding required)

Issue 12/08
(Technical data may change)