

Thompson

INNOVATORS IN FRICTION WELDING



MODEL 125DE

Features and options

Computer storage for friction welding parameters

Consistent accuracy

Easy to automate

Flexibility to weld different components and metals

High production rates

Integrated flash removal

Integrated weld monitoring and archiving

Quick tool change

Single, dual or variable spindle speeds

MODEL 125DE



Model 125DE

Thompson's 125 double-ended friction welding machine is specially designed for heavy-duty, multi-purpose applications such as welding truck banjo axle case, straight and dropped axle beams for trailers from round or fabricated square tube, solid, round or square bars.

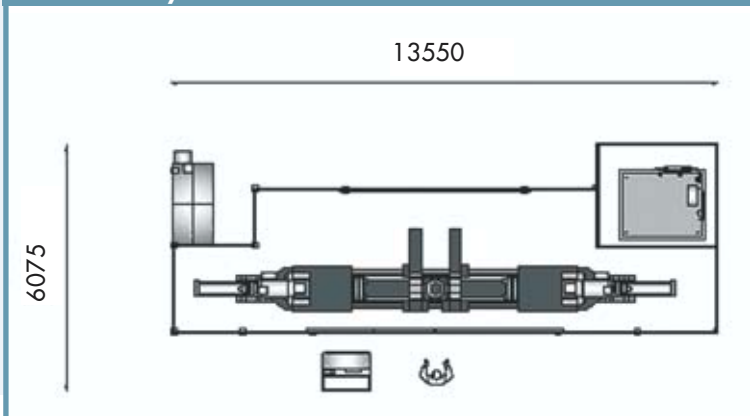
The versatile double-ended design means it is easy to add automation while manufacturing costs can be held at low levels thanks to the machine's ability to complete both welds simultaneously.

Thompson specialise in providing friction welding solutions and are the longest established supplier of friction welding equipment, boasting over 40 years' experience in developing advanced manufacturing processes for a wide variety of industrial components. The Thompson friction welding machine range offers forge capacities from 4 - 300 tons.



Technical Data		M8	M15	M50	M60	M80	M125	M250
Nominal forge load	tonnes	8	15	50	60	80	125	250
Nominal forge pressure	KN	80	150	500	600	800	1250	2500
Typical spindle power	KW	15	18	37	45	60	112	186
Range weldable (mild steel)	mm	4-25	8-36	20-70	25-75	35-90	50-125	65-150
Max Tube dia (mild steel)	mm	40	60	110	140	250	180	400
Max length in chuck	mm	150	450	600	600	600	750	1120
Max length in clamps	mm	-	-	-	-	-	-	-
Max weld area (mild steel)	mm ²	500	1000	4000	4500	6500	12500	18000

Machine Layout



Thompson Friction Welding

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